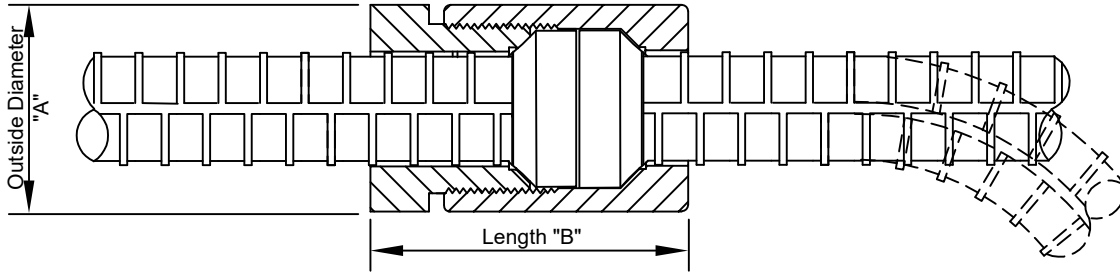


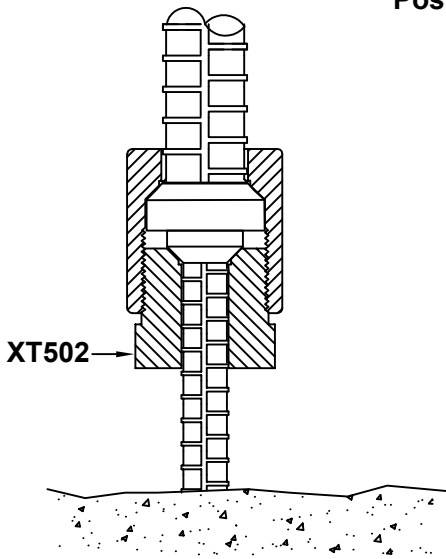
# XTENDER HRC 500/510 Position Couplers

**HRC 500**

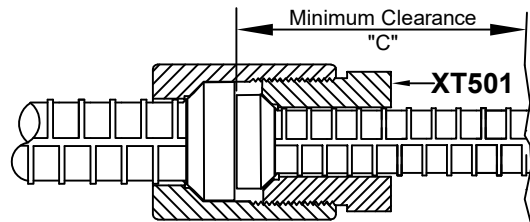
**HRC 510**



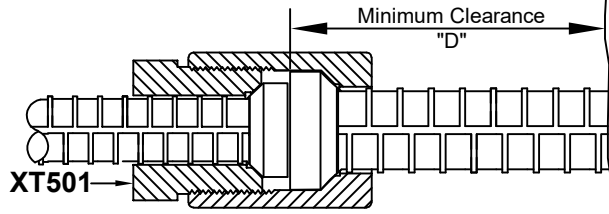
**Position / Transition Coupler \***



**Transition between 2 bar sizes \***



**Transition to larger bar (1 size up)**



**Transition to smaller bar (1 size down)**

500/510	#4	#13	#5	#16	#6	#19	#7	#22	#8	#25	#9	#29	#10	#32	#11	#36	#14	#43
Dimensions (approx.)	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm
A. Coupler OD	1 3/8	35	1 1/2	38	1 5/8	41	1 7/8	48	2 1/8	54	2 3/8	60	2 5/8	67	2 7/8	73	3 1/2	89
B. Coupler length	2	51	2 1/8	54	2 3/8	60	2 7/8	73	3 1/8	79	3 1/2	89	3 3/4	95	4 1/4	108	5 1/8	130
C. Male Clearance	5 1/4	133	5 1/4	133	5 1/4	133	5 3/4	146	6 1/4	159	8	203	8 1/4	210	8 1/2	216	10	254
D. F/M Clearance	6	153	6 1/4	157	6 3/8	161	7 1/8	180	7 7/8	199	9 3/4	248	10 3/8	262	10 3/4	273	12 7/8	326

\* Transition Male Couplers up to five (5) sizes down are also available

14/AUGUST/2020

All data subject to change without notice.



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:R/DRAWINGS 01/HRC STANDARDS/XTENDER 500 - REV 20-0814